

RB218561

S. FAB



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RB23007615
Job Sheet 184575



Part No: RB23007615

Job Qty: 1 ea

Part Name: Power Turbine Support Cleaning C-30 & C-47



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/12/18

Job Tracking No:

Due Date: 11/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB23007615 REV B IPP REV A 18.02.20 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/5/18	11/5/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	1 pcs	11/5/18	11/5/18	0.00	0.00	Small Fab-9		MLL DAS 38
110	QC	1 pcs	11/5/18	11/5/18	0.00	0.00	QC5		MLL 9-88
130	Packaging	1 pcs	11/5/18	11/5/18	0.00	0.00	Packaging3-2		MLL 9-88
140	QC21-FG	1 Ea	11/5/18	11/5/18	0.00	0.00	QC21		DAS DEC 17 2018

Part Op 100 - 1- Assemble as per DWG RB23007615 3- ***NOTE Red Barn sticker on sheet #7 N/A as per Eng 1
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
K206	Flambeau Plastic Box (Clean Out)	1 Ea (1 ea)	90-Start up Operation	5127655
PAD210	Foam Ø1 X 1	.2220 sf (.222 ea)	90-Start up Operation	5021230
RB23007615-11	#12 Drill Bit	1 Ea (1 ea)	90-Start up Operation	5119734
RB23007615-13	Saw	1 Ea (1 ea)	90-Start up Operation	5098019
RB23007615-15	Wire	4 ft (4 ea)	90-Start up Operation	5097885
RB23007615-21	Guide	1 Ea (1 ea)	90-Start up Operation	5105821 1X 5136346
RB23007615-23	Socket Head Cap Screw	3 Ea (3 ea)	90-Start up Operation	5119953
RB23007615-25	Strut Checking Gauge	1 Ea (1 ea)	90-Start up Operation	5096428
RB23007615-3	#56 Drill Bit	1 Ea (1 ea)	90-Start up Operation	5119795
RB23007615-5	#52 Drill Bit	1 Ea (1 ea)	90-Start up Operation	5119786
RB23007615-7	#27 Drill Bit	1 Ea (1 ea)	90-Start up Operation	5119739
RB23007615-9	#22 Drill Bit	1 Ea (1 ea)	90-Start up Operation	5119743



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Container No: S137332



Part: RB23007615

Job No: 184575

Serial No/Batch: S137332

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 12/12/18

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	K206	1	6	0
	PAD210	0	12	0
	RB23007615-11	1	0	0
	RB23007615-13	1	4	0
	RB23007615-15	4	220	0
	RB23007615-21	1	7	0
	RB23007615-23	3	0	0
	RB23007615-25	1	9	0
	RB23007615-3	1	0	0
	RB23007615-5	1	0	0
	RB23007615-7	1	0	0
	RB23007615-9	1	0	0

Part Specifications

Specifications could not be found.

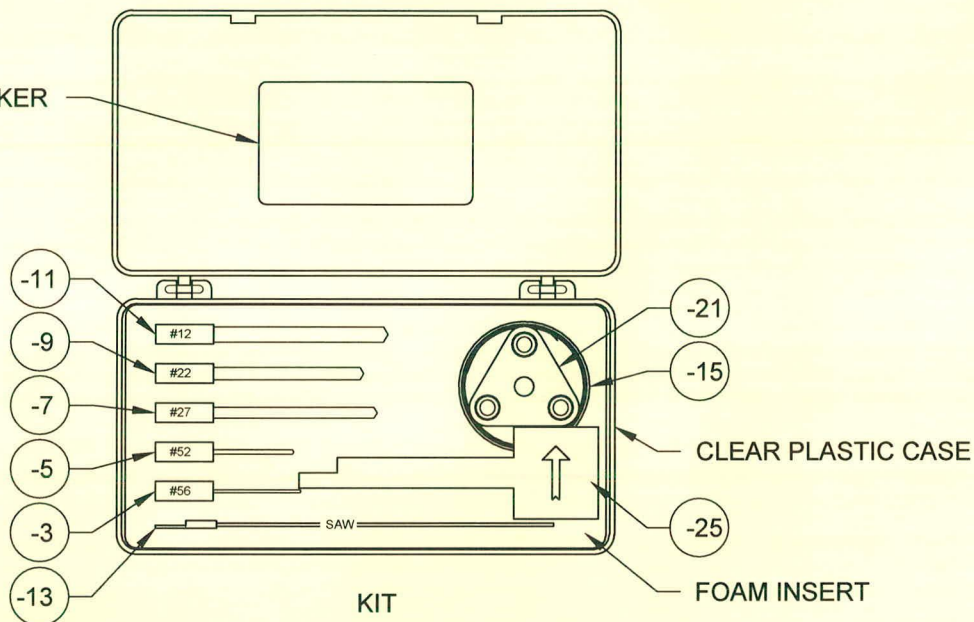
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLE;OCK & REVISION BLOCK, ADDED DWG'S FOR CASE, FOAM INSERT, & ASSY.	8/11/09	RJC	RW
B	-2 ADDED NOTES TO SHEET. -13, -21, -23 MOVED TO SEPARATE SHEETS. -13 CH'D DIMS WAS 6.000 IS 6.00, WAS 12.000 IS 12.00. -21 CH'D DIMS WAS R.300 X3 IS 3X R.30, WAS DRILL & TAP 1/4-28 UNF X3 IS 3X 1/4-28 THRU. ADDED MISSING DIM 2X .344.	2/3/14	DPD	RJC

TEO ATTACHED

RED BARN STICKER



ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-2	5	BLOCK	6061	5/16 HEX x 1	2
			-3	1	#56 DRILL BIT		SEE -2 -56 FOR BLOCK METHODS	2
			-5	1	#52 DRILL BIT		SEE -2 -52 FOR BLOCK METHODS	2
			-7	1	#27 DRILL BIT		SEE -2 -27 FOR BLOCK METHODS	2
			-9	1	#22 DRILL BIT		SEE -2 -22 FOR BLOCK METHODS	2
			-11	1	#12 DRILL BIT		SEE -2 -12 FOR BLOCK METHODS	2
			-13	1	SAW		6" LENGTH #HAC5012BX (BESTWAY PRODUCTS)	3
							.050 ROUND x 6 SECTION	
		B/O	-15	4'	WIRE		.041 WRAPPED AROUND 1-7/8 ARBOR	1
			-21	1	GUIDE	6061	Ø2 x 1-1/16	4
			-23	3	SOCKET HEAD CAP SCREWS	STEEL	1/4-28 UNF x 3/8 MODIFIED MCMMASTER-CARR #91251A435	5
			-25	1	STRUT CHECKING GAGE	6061	.05 x 4-7/8 x 1-1/2	6
		B/O		1	CLEAR PLASTIC CASE		FLAMBEAU #K206 OR EQUIV.	7
		B/O		1	CRAFT FOAM		1 x 4 x 8	7
		B/O		1	RED BARN STICKER		STICKER FACE INSIDE LID FACING OUT	7
ASSY #								

RED BARN MACHINE		TITLE	
		POWER TURBINE CLEANING KIT	
DWG NO.		REV	
RB23007615		B	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: CLOUGH	
TOLERANCES ON:		APPROVED: <i>D. Wed</i>	
DECIMALS		HEAT TREAT	
XXX ± .005		FINISH SPEC	
XX ± .01		USED ON MODEL	
X ± .1		ALLISON C30	
ANGLES ± 5°			
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	DATE	SHEET	
1:3	2-1-01	1 of 7	

